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Dr Ray's teaching interests are in the areas of Operations Research and Operations Management.

His current teaching activity is the Operations Management course at the undergraduate level and Manufacturing Strategy in the Master in Manufacturing Management Program. Management and coordination of supply chains, time-based competition, inventory and lead time planning models for production and distribution systems, and joint operations and marketing decision making are Dr Ray's primary research interests.

His current research focuses on optimal supply chain design (e.g., lead time, investment, inventory) for firms under price and service sensitive demand. Dr Ray is a member of the Institute for Operations Research and the Management Sciences (INFORMS), Canadian Operational Research Society (CORS) and IIE (Institute of Industrial Engineers).